



All WRITE data

OLD				New			
Vers 1.10				Vers 1.12			
Address	Hex	--> V1.12	Designation	Address	Hex	--> V1.10	Designation
24	18	24	Limit1_On value [DINT]	24	18	24	Limit1_On value [DINT]
25	19	25	Limit1_Off value [DINT]	25	19	25	Limit1_Off value [DINT]
26	1A	26	Limit2_On value [DINT]	26	1A	26	Limit2_On value [DINT]
27	1B	27	Limit2_Off value [DINT]	27	1B	27	Limit2_Off value [DINT]
31	1F	31	Fixtare [DINT]	31	1F	31	Fixtare [DINT]
112	70	112	Set zero	112	70	112	Set zero
113	71	113	Tare	113	71	113	Tare
114	72	114	Untare	114	72	114	Untare
115	73	115	Activate test	115	73	115	Activate test
116	74	116	Reset tare	116	74	116	Reset tare
				120	78	128	Component name for display [characters 1 .. 4]
				121	79	129	Component name for display [characters 5 .. 8]
				122	7A	130	Component name for display [characters 9 .. 12]
				123	7B	131	Component name for display [characters 13 .. 16]
				124	7C	132	Component name for display [characters 17 .. 20]
				125	7D	133	Batch mode [characters 1 .. 4] ; for start mode 3 or 4 (phase) [USINT] 1..8
				126	7E	134	Batch mode [characters 5 .. 8]
128	80	120	Component name for display [characters 1 .. 4]				
129	81	121	Component name for display [characters 5 .. 8]	129	81	137	Component parameter preset point [DINT]
130	82	122	Component name for display [characters 9 .. 12]	130	82	138	Overshoot [DINT]
131	83	123	Component name for display [characters 13 .. 16]	131	83	139	Tolerance + [DINT]
132	84	124	Component name for display [characters 17 .. 20]	132	84	140	Tolerance - [DINT]
133	85	124	Batch mode [characters 1 .. 4] ; for start mode 3 or 4 (phase) [USINT] 1..8	133	85	141	Minimum flow [DINT]
134	86	126	Batch mode [characters 5 .. 8]	134	86	142	Calming time [DINT" in steps of 100ms



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Vers 1.10				Vers 1.12			
Address	Hex	--> V1.12	Designation	Address	Hex	--> V1.10	Designation
135	87	?	SPM-in address [UINT]	135	87	143	Restart mode [DINT]
136	88	?	SPM-out address [UINT]				
137	89	129	Component parameter preset point [DINT]				
138	8A	130	Overshoot [DINT]				
139	8B	131	Tolerance + [DINT]				
140	8C	132	Tolerance - [DINT]				
141	8D	133	Minimum flow [DINT]				
142	8E	134	Calming time [DINT] in steps of 100ms				
143	8F	135	Restart mode [DINT]				
144	90	?	Analog + [DINT]				
145	91	?	Analog - [DINT]				
146	92	?	Weighing point [USINT]				
150	96	150	Recipe name for display; [characters 1 .. 4]	150	96	150	Recipe name for display; [characters 1 .. 4]
151	97	151	Recipe name for display; [characters 5 .. 8]	151	97	151	Recipe name for display; [characters 5 .. 8]
152	98	152	Recipe name for display; [characters 9 .. 12]	152	98	152	Recipe name for display; [characters 9 .. 12]
153	99	153	Recipe name for display; [characters 13 .. 16]	153	99	153	Recipe name for display; [characters 13 .. 16]
154	9A	154	Recipe name for display; [characters 17 .. 20]	154	9A	154	Recipe name for display; [characters 17 .. 20]
155	9B	155	Recipe number (unless a name was selected) [UINT]	155	9B	155	Recipe number (unless a name was selected) [UINT]
157	9D	157	Line number [UINT]	157	9D	157	Line number for display [UINT]
158	9E	?	Total mode / calculation mode [USINT]				
175	AF	175	Cycle number for display [UINT]	175	AF	175	Cycle number for display [UINT]
177	B1	177	Set-point for a recipe start or a phase [DINT]	177	B1	177	Set-point for a recipe start or a phase [DINT]
178	B2	178	Start mode: [UINT] 1=With a given name, 2=for a recipe number, 3=for a batch phase, 4=for a batch phase with extended status display The start error is set to zero.	178	B2	178	Start mode: [UINT] 1=With a given name, 2=for a recipe number, 3=for a batch phase, 4=for a batch phase with extended status display The start error is set to zero.
189	BD	?	SPM OUT address (address for 4 bytes) [UINT]				



All READ data

OLD				NEW			
Vers 1.10				Vers 1.12			
Address	Hex	--> V1.12	Designation	Address	Hex	--> V1.10	Designation
4	4	4	Exponent/unit/step width	4	4	4	Exponent/unit/step width
8	8	8	Gross [DINT]	8	8	8	Gross [DINT]
9	9	9	Net [DINT]	9	9	9	Net [DINT]
10	A	10	Tare [DINT]	10	A	10	Tare [DINT]
				12	C	none	Gross x 100
14	E	14	F.s.d value [DINT]	14	E	14	
24	18	24	Limit1_On value [DINT]	24	18	24	Limit1_On value [DINT]
25	19	25	Limit1_Off value [DINT]	25	19	25	Limit1_Off value [DINT]
26	1A	26	Limit2_On value [DINT]	26	1A	26	Limit2_On value [DINT]
27	1B	27	Limit2_Off value [DINT]	27	1B	27	Limit2_Off value [DINT]
31	1F	31	Fixtare [DINT]	31	1F	31	Fixtare [DINT]
67	43	67	Actual value during the batch phase [DINT]	67	43	67	Actual value during the batch phase [DINT]
68	44	129	Component parameter preset value [DINT]				
69	45	130	Overshoot [DINT]				
70	46	131	Tolerance + [DINT]				
71	47	132	Tolerance - [DINT]				
72	48	133	Minimum flow [DINT]				
73	49	134	Calming time [DINT]"in steps of 100ms				
74	4A	125	Batch mode [characters 1 .. 4] ; for start mode 3 or 4 (phase) [USINT] 1..8				
75	4B	126	Batch mode [characters 5 .. 8]				
76	4C	135	Restart mode [DINT]				
78	4E	178	Batch start [UINT]: upper byte: start erro [USINT], lower byte: start mode [USINT] 1 .. 4: see write data 178 5= manually started 6= started by digital input				

